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I, JULIE BILLINGSLEY, TEAM LEADER EXAMINATION SUPPORT AND  
SALES hereby certify that annexed is a true copy of the Provisional specification  
in connection with Application No. 2003905113 for a patent by HARKK PTY  
LTD as filed on 19 September 2003.



WITNESS my hand this  
Twenty-eighth day of September 2004

**JULIE BILLINGSLEY**  
**TEAM LEADER EXAMINATION**  
**SUPPORT AND SALES**

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HARKK PTY LTD

AUSTRALIA  
PATENTS ACT 1990

PROVISIONAL SPECIFICATION FOR THE INVENTION ENTITLED:

"HANDRAIL OR TOP RAIL, POST AND PANEL ASSEMBLY  
AND CONNECTOR THEREFOR"

This invention is described in the following statement:

The present invention relates to handrails or top rails, balustrades, balcony barrier assemblies and the like.

5 Barrier assemblies are provided for balconies, stairways, pathing, plazas, pool surrounds and many domestic, commercial and industrial applications. Many barrier constructions include a top rail, and if at an appropriate height, the rail is in the form of a handrail. A wide variety of post and rail designs, with and without infill panels are known. Existing designs suffer from a range of problems. For  
10 instance, with commonly used welded stainless steel handrails, the butt welds between lengths of stainless steel handrail require considerable on site work in order to provide an aesthetically pleasing and structurally sound continuous handrail. Some designs use unsightly bolts or other fixings. Other problems with existing designs include complexity of on site assembly, finger entrapment cavities and sharp  
15 edges. Where top rails, including handrails, are required to deviate from simple straight and right angle bend layouts, there is often a need for prefabrication to occur off site.

It is an object of the present invention to provide an assembly that overcomes at least  
20 some of the above-identified problems.

According to a first aspect of the invention there is provided a rail and supported panel assembly comprising:

25 a first rail portion and a second rail portion, each portion having a constant cross section, the cross section defining an elongate recessed channel on an underside;

a panel supported at a top edge thereof within the recessed channel of either one of the first and second rail portions;

a first post for supporting the first and second rail portions;

30 a rail-to-post connection assembly located between the first post and the first and second rails, the connection assembly having:

a pair of partially overlapping arms, each arm fitting wholly or

substantially within a respective recessed channel; and

a primary fastener having a shaft, the shaft passing through a hole within an overlapping portion of each of the arms thereby providing a pivot about which the arms can be adjusted, the shaft extending into the post so as to secure the arms with respect to the post,

wherein the arms are movable with respect to each other about the pivot to accommodate a range of first and second rail portion alignment angles.

Preferably the assembly further comprises secondary fasteners connecting each of the arms to its respective rail portion. The secondary fasteners may be rivets or screws for instance.

Preferably the post is hollow and has internal walls shaped to receive an insert.

Preferably the connection assembly further comprises a locking member for locking the connection assembly to the first post, the locking member comprising the insert, wherein the locking member is actuated by the primary fastener to grip the internal walls.

Preferably the insert comprises an upper portion defining a through hole and a lower portion defining a threaded hole for receiving a thread on the shaft, the through hole and shaft sized to provide relative clearance,

wherein the upper and lower portions join at inclined engaging faces that slide relative to each other when forced together by tightening of the primary fastener, so as to cause the insert to grip the internal walls.

While the rail can take many forms, in many applications it will be used as a handrail and therefore will be shaped appropriately.

According to a second aspect of the invention there is provided a rail-to-post connection assembly for connecting a hollow post to a rail or a pair of rails, the hollow defined by internal walls, the connection assembly having:

a pair of partially overlapping arms;  
an insert shaped to fit partially or wholly within the hollow of the post;  
a primary fastener having a shaft, the shaft passing through a hole within an  
overlapping portion of each of the arms into the insert thereby providing a pivot  
5 about which the arms can be adjusted to accommodate a range of alignment angles  
for connection to the rail or rails; and

a locking means for locking the insert to the first post,  
wherein the positions of the arm lock with respect to the insert and the insert  
locks with respect to the internal walls of the post by a single action of tightening the  
10 primary fastener.

Preferably the locking means comprises an upper portion of the insert defining a  
through hole and a lower portion of the insert defining a threaded hole for receiving  
a thread on the shaft, the through hole and shaft sized to provide relative clearance,  
15 wherein the upper and lower portions join at inclined engaging faces that  
slide relative to each other when forced together by tightening of the primary  
fastener, so as to cause the insert to grip the internal walls.

Preferably the primary fastener is a threaded bolt having a head that recesses within  
20 the uppermost of the two arms.

A specific embodiment of the invention will now be described in some further detail  
with reference to and as illustrated in the accompanying figures. This embodiment is  
illustrative, and is not meant to be restrictive of the scope of the invention.  
25

A preferred embodiment of the invention is illustrated in the accompanying  
representations in which:

Figure 1 is an exploded perspective view of a handrail and supported panel  
assembly according to an embodiment of the invention.

30 Figures 2 and 3 are plan and elevational views respectively of the assembly  
shown in Figure 1.

Figure 4 is an underside perspective view of the assembly shown in Figures 1, 2 and 3.

Figure 5 is a cross-sectional view of the assembly shown in Figure 1.

Figure 6 shows a corner detail of the assembly illustrated in Figure 2.

5 Figure 7 shows a bracket detail of the assembly shown in Figure 2.

Referring to the drawings, in particular Figure 1, a handrail and supported panel assembly 10 according to the invention is shown. The handrail and supported panel assembly 10 comprises first and second handrail portions 20 and 30, a panel 25 supported at a top of the edge thereof, a post 40, and a handrail-to-post connection assembly 50 located between the post 40 and the first and second handrails 20 and 30. The handrail portions 20 and 30 each have a constant cross-section, the constant cross-section defining an elongate recessed channel 22 on the underside. Figures 2 and 3 show how the assembly can extend to any length and can be used for barriers having complex shapes.

Referring to Figures 1 and 5, the handrail-to-post connection assembly 50 has a pair of partially overlapping arms 51 and 56. Each arm fits within respective recess channels 22 and 32 as is most clearly illustrated in the cross-sectional view of Figure 20 5. A primary fastener in the form of a hex-headed bolt having a shaft 62 passes through holes 53 and 58 within an overlapping portion of each of the arms 51 and 56 thereby providing a pivot about which the arms can be adjusted. The shaft 62 extends into an insert 70 within the post 40 to provide a pivot about which the arms can be adjusted. A spacer is provided between arms 51 and 56 and the insert 70.

25 A feature of the handrail-to-post connection assembly is that the two arms 51 and 56 are identical. This simplifies construction and manufacture.

Secondary fasteners in the form of rivets 24 and 34 are provided to secure the arms 30 51 and 56 within respective channels 22 and 32 as is clearly shown in both Figures 1 and 5. In some applications, it may be appropriate to use fasteners other than rivets. For instance, screws may be used.

The insert 70 comprises a shaped washer 73, an upper portion 71 and a lower portion 76. The insert 70 is arranged to grip the internal walls 44 of the post 40. More specifically, upper portion 71 defines a through hole 74 and lower portion 76 defines a threaded hole 79 (this may be a blind hole or a through hole). The upper and lower portions 71 and 76 join at inclined engaging faces that slide relative to each other when forced together by tightening of the hex-headed bolt 60. This sliding movement causes the insert 70 to grip the internal walls 44 of the post. This can be seen in Figure 5 where the lower portion 76 has moved laterally to the right relative to the upper portion 71. In other embodiments of the invention, the upper portion 71 and washer 73 may be combined into a single component.

Referring to Figure 4, an underside perspective view of the assembly 10, it can be seen that the elongate recessed channel 22 has two important functions. Firstly it securely holds the upper edge of the panels in position and secondly it retains and recesses the arms of the handrail-to-post connection assembly. It can also be seen that, even from the underside, there are no finger entrapment points or untidy surfaces.

Referring to the plan view of Figure 2, it can be seen that any desired handrail joining angle can be achieved above each post. Where architectural requirements dictate a pair of spaced apart posts adjacent a corner as illustrated at 200, this can readily be achieved. Figure 6 shows a detailed plan view of the corner 200. The handrail portions are held together and correctly aligned by a pair of arms 111 and 112. These arms are the same arms as arms 51 and 56 shown in Figure 1. The fastener 113 differs from the fastener 60 in that it comprises a short male portion that screws into a compact female portion thereby ensuring that there is little or no projection below the underside of the handrail portions (shown in dotted out-line). The handrail-to-post connection assembly between the posts adjacent the corner and the handrail portions are similar to the assembly 70 shown in Figure 1 except that only one arm 51 is used. With the corner detail assembly illustrated in Figure 6, the distance between

posts 340 and 440 can be kept well below 100 millimetres in line with safety requirements.

Construction of a handrail and supported panel assembly 10 will now be described.

- 5 Referring to Figure 3, posts 140, 40, 240, 340 and 440 are fixed to the ground 5. Fixing may be by way of a spigot or any other convenient attachment means. Once the posts are in place, handrail portions can be cut to length for assembly. For instance, handrail portion 20 spanning from the wall 7 over post 140 to post 40 can be cut to length. Once a special bracket such as the bracket shown in Figure 7 has been
- 10 attached to the wall 7, the handrail portion 20 can be installed into position shown in Figures 2 and 3. Arm 51 is aligned to fit within the channel 22 of the handrail 20. The next portion of handrail 30 can now be cut allowing for the correct abutment angle to the next piece 130. Subsequent handrail portions 130, and 140 etc can then be cut and fitted loosely over respective posts. Once the handrail portions have been
- 15 cut to length and the correct alignment angles for each of the arms 51 and 56 (as illustrated in Figure 1) have been determined, the arms 51 and 56 can be locked in position by tightening of the hex-headed fastener 60. Tightening of the fastener 60 also firmly locks the handrail-to-post connection assembly 50 to the post 40. Once all of the handrail-to-post connection assemblies have been set in this way, the panels
- 20 125, 25, 35, 135 and 140 can progressively be installed as corresponding handrail portions 20, 30, 130 and 140 are lowered onto their support posts. Finally, rivets such as those shown in Figure 5 as 22 and 32 can be installed to secure the assembly.

- 25 With the assembly as so far described, the top edges of the panels are securely held in place within the channels that form part of the underside of the handrail portions. The lower edges of the panels must also be secured. This can be achieved in a number of ways. For instance, prior to assembly, U-shape channels may be fixed to the ground 5 in positions ready to receive the panel edges.

- 30 The preferred material for the assembly 10 is anodized aluminium. This material has excellent erosion resistance and appearance.



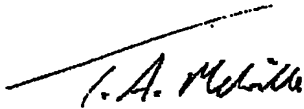
While the embodiment of the invention described above includes a handrail, other top rails that are not shaped as hand rails may be used, for instance, where the height of the top rail is not generally at a typical handrail height.

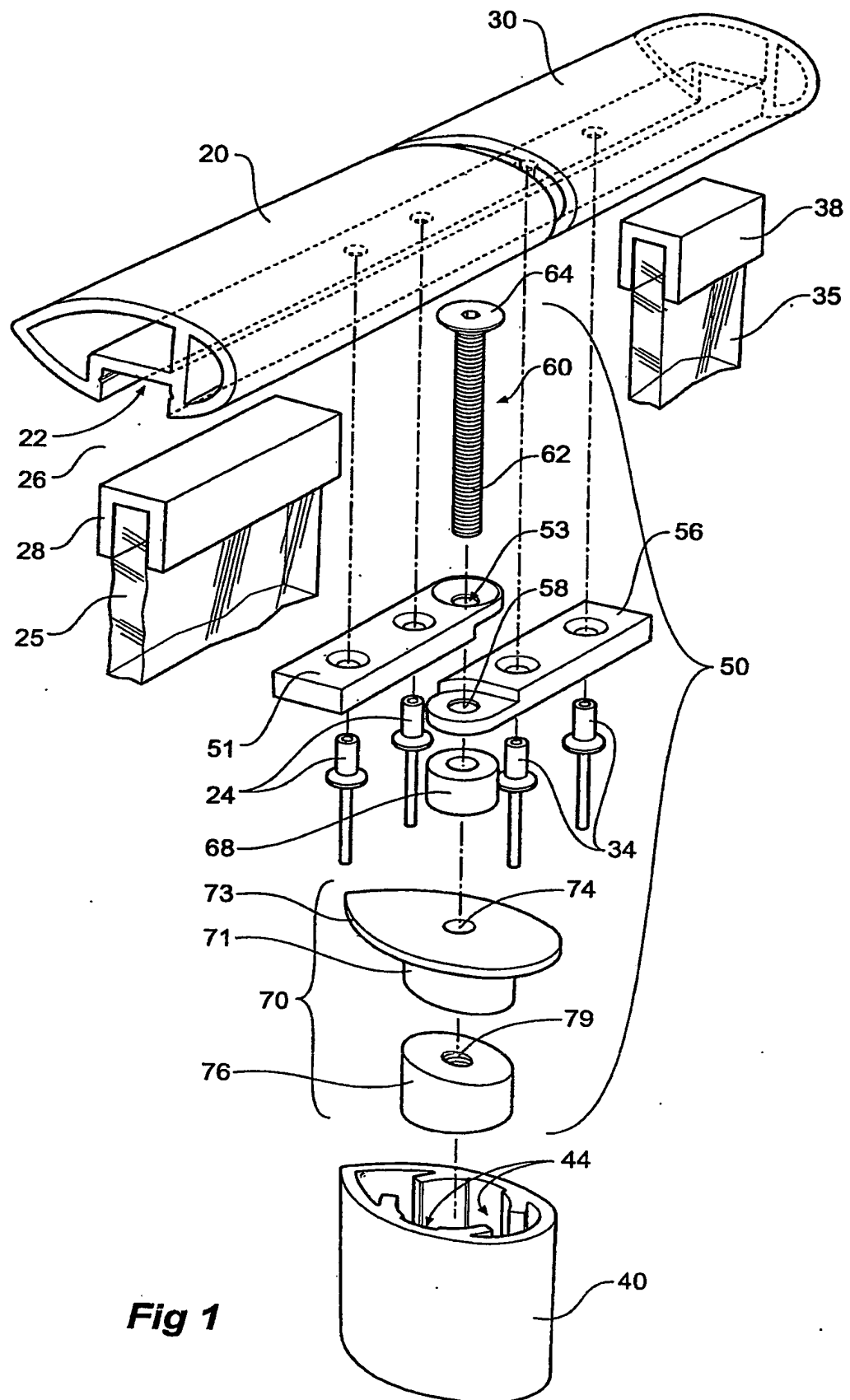
- 5 While the present invention has been described in terms of a preferred embodiment in order to facilitate better understanding of the invention, it should be appreciated that various modifications can be made without departing from the principles of the invention. Therefore, the invention should be understood to include all such modifications within the scope.

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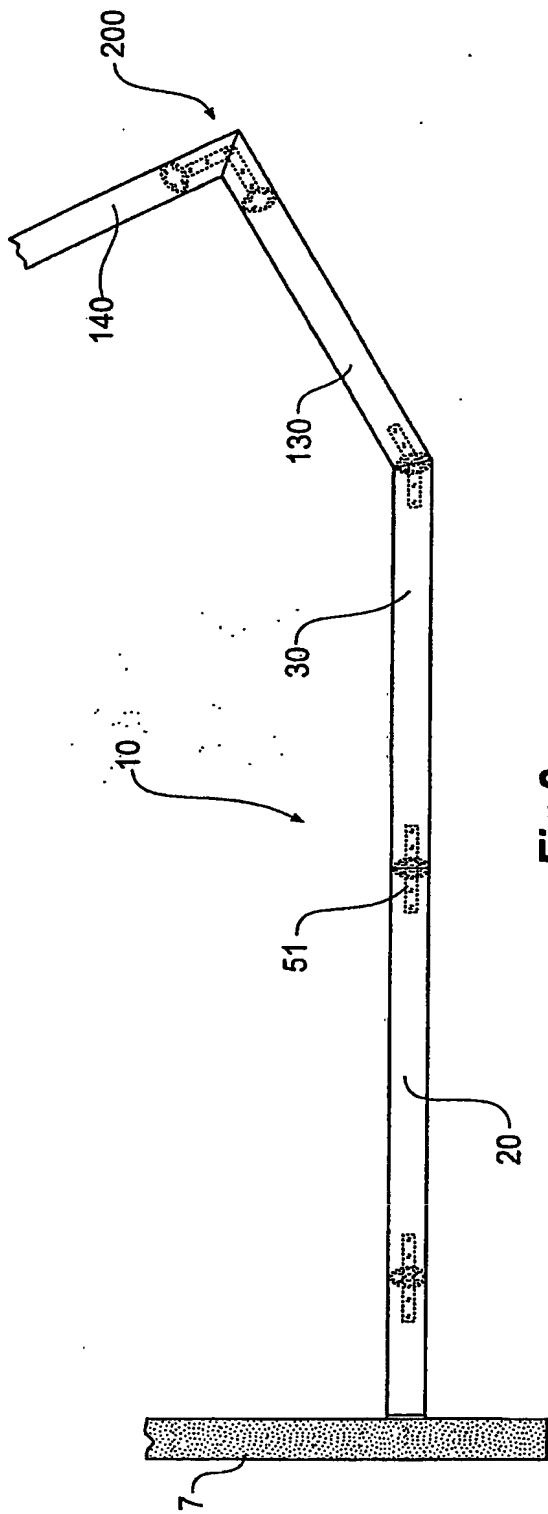
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Harkk Pty Ltd  
By its Patent Attorneys  
15 MADDERNS

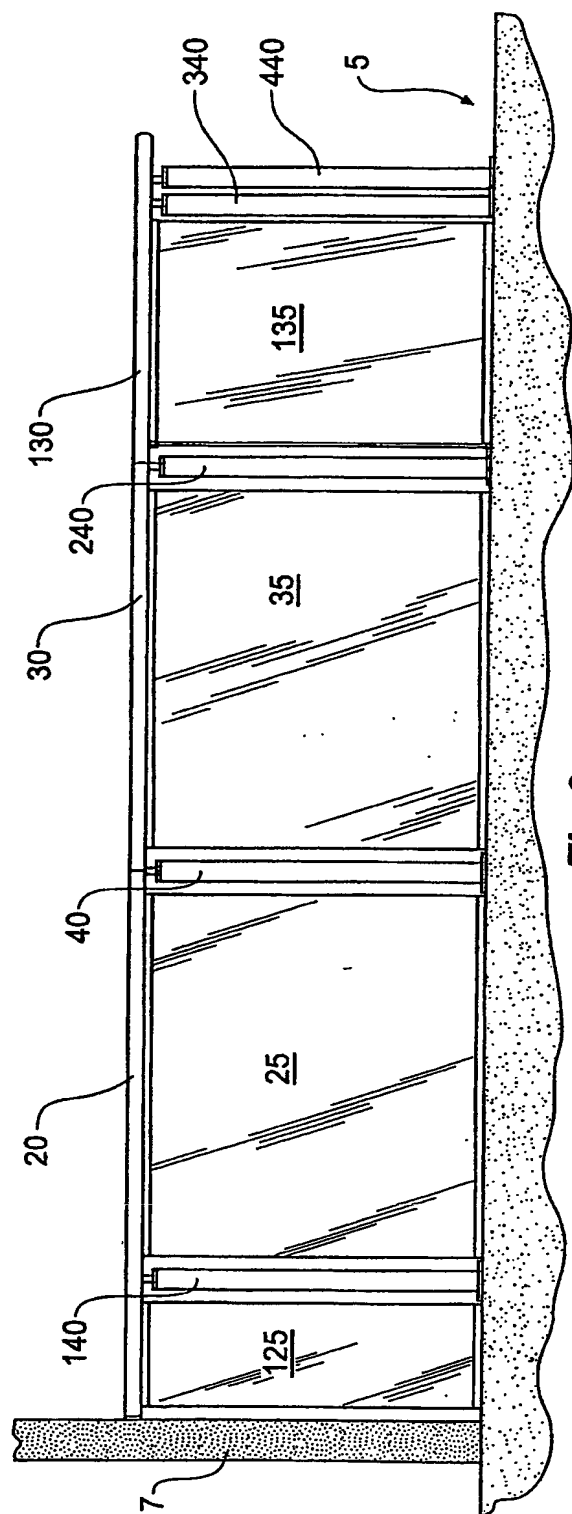




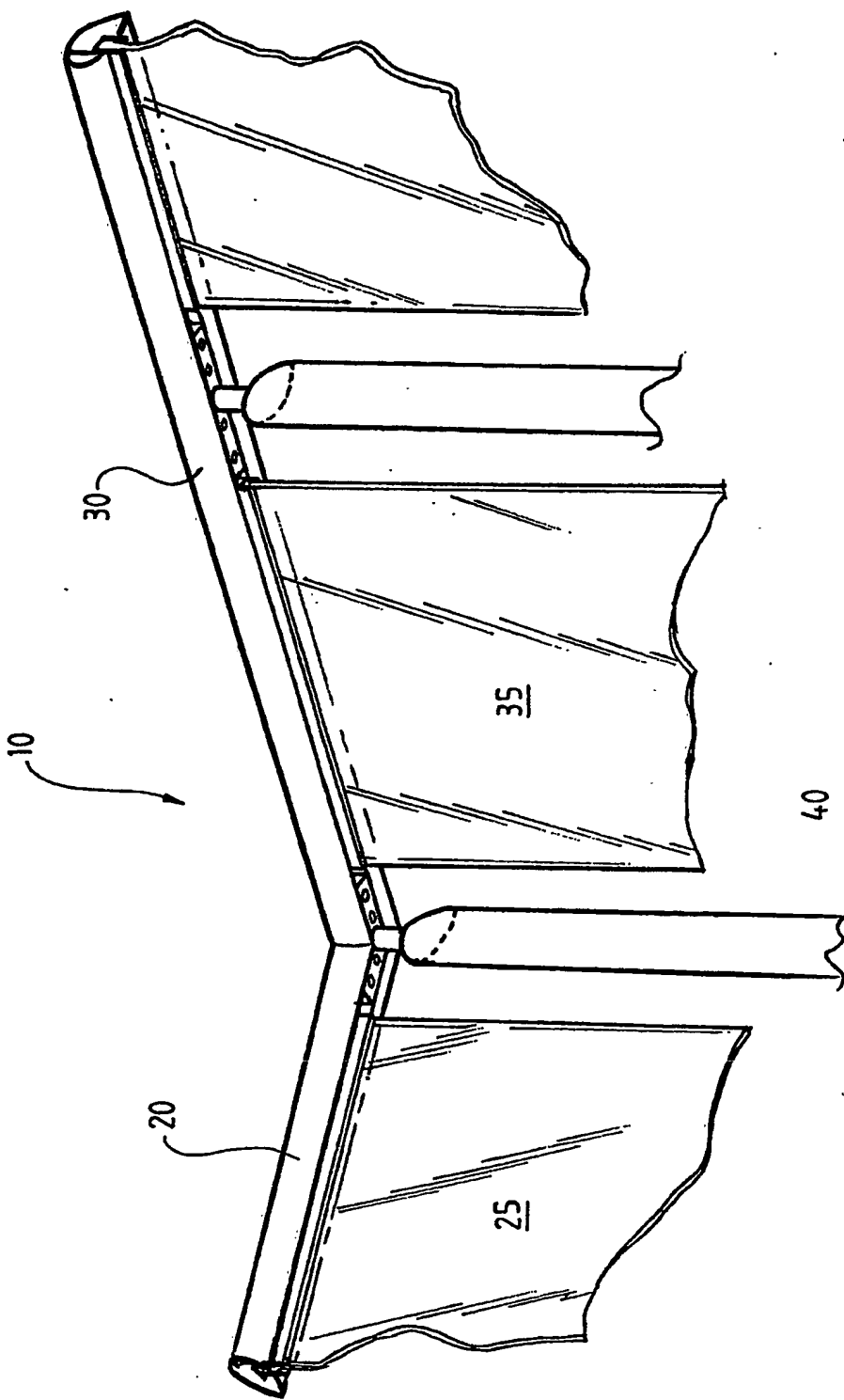
**Fig 1**



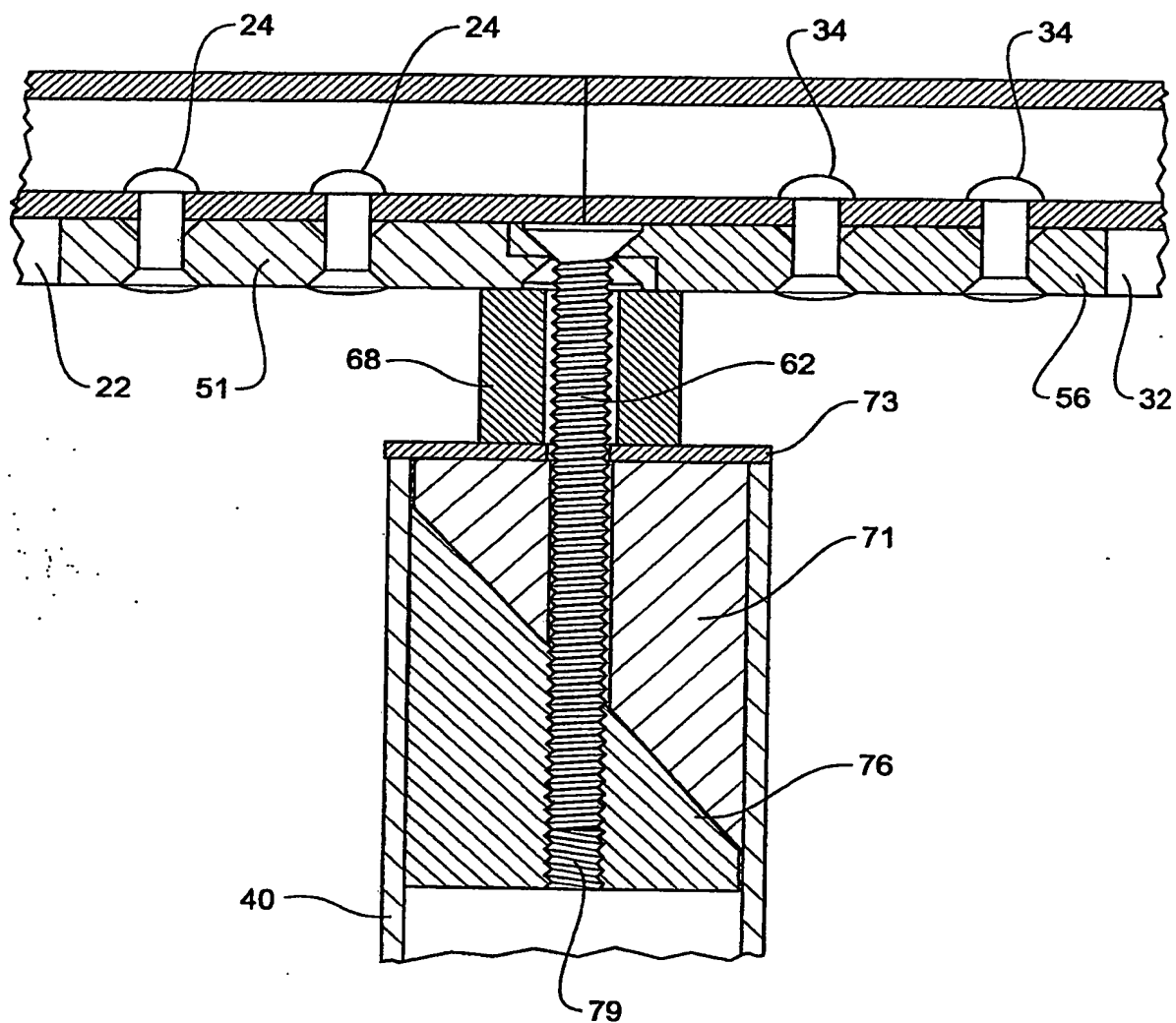
**Fig 2**



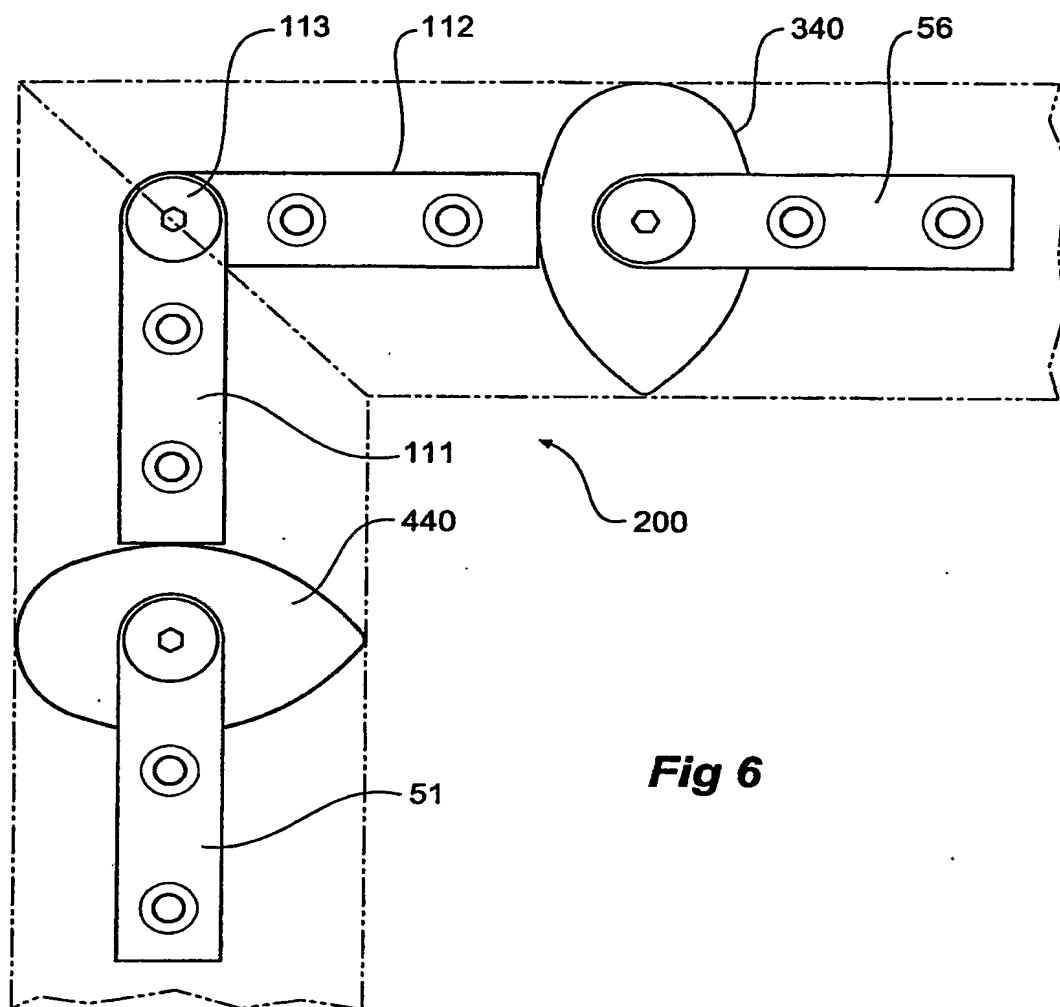
**Fig 3**



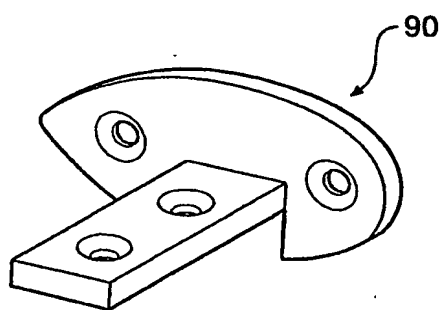
**Fig 4**



**Fig 5**



**Fig 6**



**Fig 7**

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